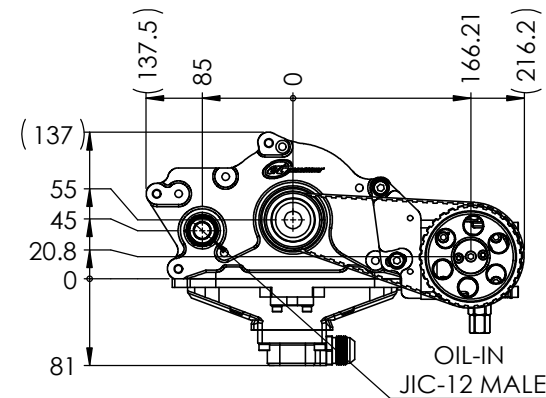

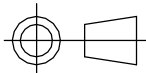


ISOMETRIC VIEW



NOTES:

1. DISPLACEMENT PER REVERLUTION PER STAGE = 14.3 CC/REV
2. DISPLACEMENT AT 1000 PUMP RPM = 14.3 LT/MIN
3. DRIVE RATIO - 16/32

 S-CAN 3D Ltd Buns Bank Ind Est Attleborough NR17 1QD	 THIRD ANGLE PROJECTION		MATERIAL SEE COMPONENT PARTS
	SCALE 1:5	WEIGHT 6.4 kg	FINISH SEE COMPONENT PARTS
UNLESS OTHERWISE STATED: DIMENSIONS IN MILLIMETRES TOLERANCES: LINEAR ± 0.1 ANGULAR ± 0.5° SURFACE FINISH √ = √ DRAWING STANDARDS TO ATQS 6003 DATE FORMAT: DD/MM/YY			DRAWING TITLE ASSY - SUMP KIT - VAUXHALL - X20XE - MACHINED - 1" BELT - EXHAUST
THIS DESIGN IS THE PROPERTY OF S-CAN 3D LTD AND MUST NOT BE REPRODUCED OR COMMUNICATED WITHOUT AUTHORITY			DRAWING NUMBER 105-102-00002
CAD PLOT DO NOT SCALE		CHECKED - S.HOW	
		APPROVED - A.CLIFTON	SHEET 2 OF 2 A3