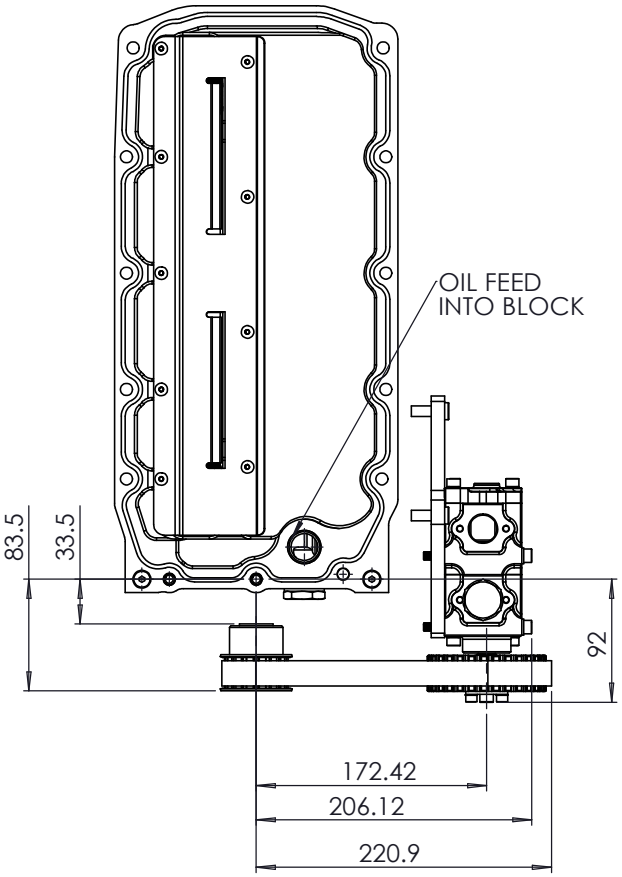
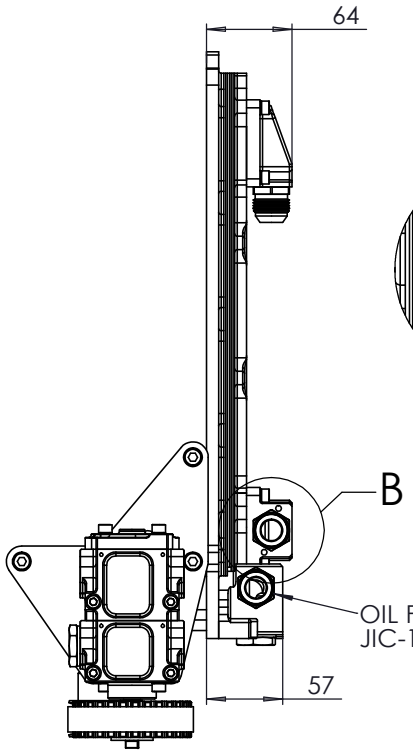
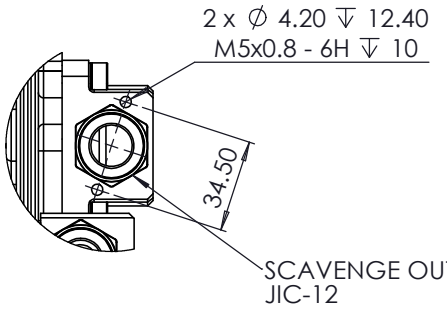
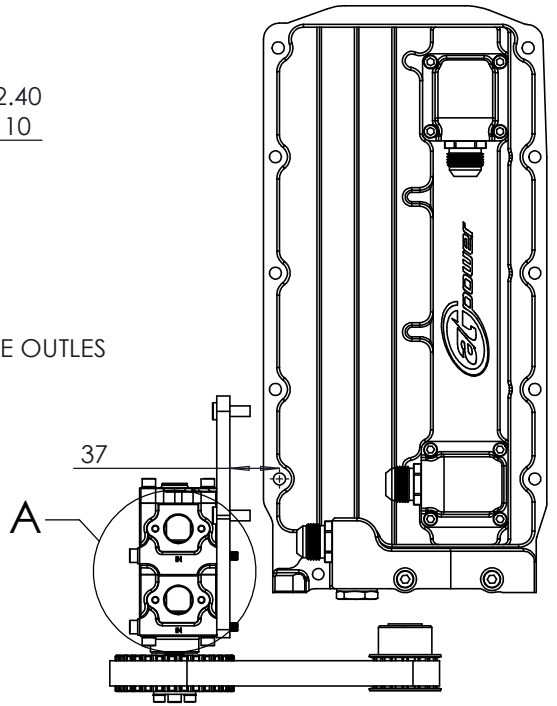
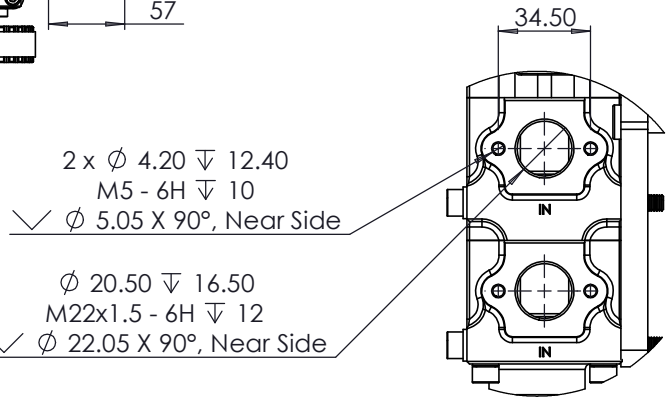




DETAIL B
SCALE 1 : 2

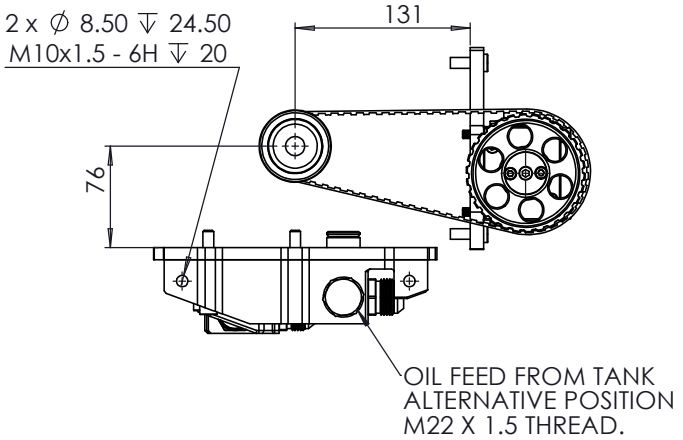


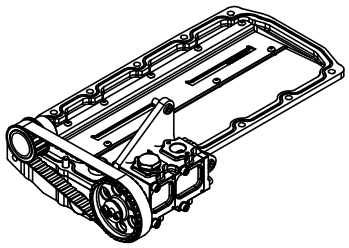




THE OIL LINE JOINTS ON THE
PUMP FEED, EXIT & THE SUMP PAN EXIT
ALL HAVE THE FOLLOWING.
M22 X 1.5 THREAD FOR FITTINGS OR,
2 X M5 TAPS FOR FLANGED PIPEWORK.

DETAIL A
SCALE 1 : 2





S-CAN 3D Ltd
Bunns Bank Ind Est
Attleborough NR17 1QD

THIRD ANGLE PROJECTION

SCALE	WEIGHT
1:4	4.9 kg

UNLESS OTHERWISE STATED:
DIMENSIONS IN MILLIMETRES
TOLERANCES: LINEAR ± 0.1 ANGULAR ± 0.5°
SURFACE FINISH ▽ = ▽
DRAWING STANDARDS TO ATQS 6003
DATE FORMAT: DD/MM/YY

THIS DESIGN IS THE PROPERTY OF S-CAN 3D LTD AND MUST NOT BE REPRODUCED OR COMMUNICATED WITHOUT AUTHORITY

CAD PLOT DO NOT SCALE

DRAWN-	S.HOW
DATE -	11/03/24
CHECKED -	S.HOW
APPROVED -	A.CLIFTON

MATERIAL
SEE COMPONENT PARTS

FINISH
SEE COMPONENT PARTS

DRAWING TITLE
ASSY - SUMP KIT - FORD - SIGMA - 3/4" BELT - INTAKE SIDE - SCAVENGE ONLY KIT

DRAWING NUMBER
105-102-00054